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controllers are high value-added
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price of machine tools. The development of CNC technology depends on the integration of technologies from many different industries, and requires strategic long-term support. “ Theory and Design of CNC Systems ” covers the elements of control, the design of control systems,

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and modern open-architecture control systems. Topics covered include Numerical Control Kernel (NCK) design of CNC, Programmable Logic Control (PLC), and the Man-Machine Interface (MMI), as well as the major modules for the development of conversational programming methods.

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The concepts and primary elements of STEP-NC are also introduced. A collaboration of several authors with considerable experience in CNC development, education, and research, this highly focused textbook on the principles and development technologies of CNC controllers can

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also be used as a guide for those working on CNC development in industry.

The Technology Of Cad/Cam/Cim Deals With The Creation Of Information At Different Stages From Design To Marketing And Integration

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Of Information And Its Effective Communication Among The Various Activities Like Design, Product Data Management, Process Planning, Production Planning And Control, Manufacturing, Inspection, Materials Handling Etc., Which Are Individually Carried Out Through Computer

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Software. Seamless Transfer Of Information From One Application To Another Is What Is Aimed At. This Book Gives A Detailed Account Of The Various Technologies Which Form Computer Based Automation Of Manufacturing Activities. The Issues Pertaining To Geometric Model

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Introduced. The Book Is Written With Two Objectives To Serve As A Textbook For Students Studying Cad/Cam/Cim And As A Reference Book For Professional Engineers.

Introduction to AutoCAD Plant 3D 2021 is a learn-by-doing manual

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focused on the basics of AutoCAD Plant 3D. The book helps you to learn the process of creating projects in AutoCAD Plant 3D rather than learning specific tools and commands. It consists of sixteen tutorials, which help you to complete a project successfully. The topics explained in

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the plant design process are: -
Creating Projects - Creating and
Editing P&IDs - Managing Data -
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Structures - Adding Equipment -
Creating Piping - Validate Drawings -
Creating Isometric Drawings -
Creating Orthographic Drawing -

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Project Management, and - Printing
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The Manual of Tests and Criteria
contains criteria, test methods and
procedures to be used for
classification of dangerous goods
according to the provisions of Parts 2

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and 3 of the United Nations Recommendations on the Transport of Dangerous Goods, Model Regulations, as well as of chemicals presenting physical hazards according to the Globally Harmonized System of Classification and Labelling of Chemicals (GHS). As a consequence, it

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supplements also national or international regulations which are derived from the United Nations Recommendations on the Transport of Dangerous Goods or the GHS. At its ninth session (7 December 2018), the Committee adopted a set of amendments to the sixth revised

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edition of the Manual as amended by Amendment 1. This seventh revised edition takes account of these amendments. In addition, noting that the work to facilitate the use of the Manual in the context of the GHS had been completed, the Committee considered that the reference to the

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"Recommendations on the Transport of Dangerous Goods" in the title of the Manual was no longer appropriate, and decided that from now on, the Manual should be entitled "Manual of Tests and Criteria".

On April 24, 1915, Grigoris Balakian

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was arrested along with some 250 other leaders of Constantinople ' s Armenian community. It was the beginning of the Ottoman Empire ' s systematic attempt to eliminate the Armenian people from Turkey—a campaign that continued through World War I and the fall of the

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empire. Over the next four years, Balakian would bear witness to a seemingly endless caravan of blood, surviving to recount his miraculous escape and expose the atrocities that led to over a million deaths. Armenian Golgotha is Balakian ' s devastating eyewitness account—a haunting

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reminder of the first modern genocide and a controversial historical document that is destined to become a classic of survivor literature.

Mood mapping simply involves plotting how you feel against your energy levels, to determine your

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current mood. Dr Liz Miller then gives you the tools you need to lift your low mood, so improving your mental health and wellbeing. Dr Miller developed this technique as a result of her own diagnosis of bipolar disorder (manic depression), and of overcoming it, leading her to seek

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ways to improve the mental health of others. This innovative book illustrates:

- * The Five Keys to Moods: learn to identify the physical or emotional factors that affect your moods
- * The Miller Mood Map: learn to visually map your mood to increase self-awareness
- * Practical ways to

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implement change to alleviate low mood Mood mapping is an essential life skill; by giving an innovative perspective to your life, it enables you to be happier, calmer and to bring positivity to your own life and to those around you. ‘ A gloriously accessible read from a truly unique

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voice ' Mary O ' Hara, Guardian
' It ' s great to have such accessible
and positive advice about our moods,
which, after all, govern everything we
do. I love the idea of MoodMapping '
Dr Phil Hammond ' Can help you find
calm and take the edge off your
anxieties ' Evening Standard

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‘ MoodMapping is a fantastic tool for managing your mental health and taking control of your life ’ Jonathan Naess, Founder of Stand to Reason

Offers a collection of true facts about animals, food, science, pop culture, outer space, geography, and weather.

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Rising young comedian Moshe Kasher is lucky to be alive. He started using drugs when he was just 12. At that point, he had already been in psychoanalysis for 8 years. By the time he was 15, he had been in and out of several mental institutions, drifting

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from therapy to rehab to arrest to...you get the picture. But KASHER IN THE RYE is not an "eye opener" to the horrors of addiction. It's a hilarious memoir about the absurdity of it all. When he was a young boy, Kasher's mother took him on a vacation to the West Coast. Well it

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was more like an abduction. Only not officially. She stole them away from their father and they moved to Oakland , California. That's where the real fun begins, in the war zone of Oakland Public Schools. He was more than just out of control-his mother walked him around on a leash, which

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he chewed through and ran away. Those early years read like part Augusten Burroughs, part David Sedaris, with a touch of Jim Carrol...but a lot more Jewish. In fact, Kasher later spends time in a Brooklyn Hasidic community. Then came addiction... Brutally honest and

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laugh-out-loud funny, Kasher's first literary endeavor finds humor in even the most horrifying situations.

"Jeppesen's A&P Technician Airframe Textbook is an essential tool for

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successful aircraft maintenance training. Not only does it provide the fundamentals for the student studying to become a certified maintenance technician, but it also serves as an excellent resource for the experienced maintenance professional. This thoroughly revised, expanded, and

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updated edition fully integrates practical A&P airframe skills with the theory of the A&P general topic areas. It includes a wealth of illustrations and examples to help you get the most from your study efforts. Each section also includes comprehensive exercises that check your

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understanding of the material. The textbook familiarizes you with the fundamental concepts, terms, and procedures that you will use when inspecting and maintaining airframe structures and systems..."--From publisher description.

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