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Reverse Manual Valve Body

# **Th400 Reverse Manual Valve Body Gasket**

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## HOW TO DRIVE A REVERSE

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Pattern, Manual Valve Body TH400

On The Street TH400 Part 7. Make

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TH400 PT. Lucky 13: valve body

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Transmission To A Standard Shift**  
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~~Part 1~~ *In-Car Shot Drag Racing Lenco*  
*Transmission Video Th400 vs.*  
*Powerglide!!! Which is better??* **TCI**

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## Reverse Manual Valve Body

**OUTLAW SHIFTER** '69 Z/28 Camaro  
- Jack in a Box Run - Ratchet Shifted,  
Reverse Pattern, Manual Valve Body  
TCI TH400 Street Driving a TH400  
Manual Valve Body, Reverse Pattern,  
Ratchet Shifted *DTR S1 E29: TH350*  
*TCI manual valve body install, SYE*  
*NP208 install, TH350 to Gen V LS*



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New full manual valve body from TCI® allows for quicker, more positive shifting & includes engine braking to assist with deceleration in rock crawlers & 4x4 vehicles. Four-wheel drive vehicles tend to be tough on drivetrain components, especially the

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Applications that are intended for more serious use. To counter this ongoing dilemma, engineers at TCI® have designed a Full Manual Reverse Shift Pattern Valve Body with an engine braking function for GM Turbo 400 transmissions.

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## Reverse Manual Valve Body

GM TH400 Full Manual Reverse Shift  
Pattern Valve Body With ...

TH400 Full Manual Valvebody,  
Reverse Pattern Get maximum  
performance and quicker ETs with this  
full manual valve body. Engineered to  
allow full manual control of the valve  
body, for quicker shift timing and

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higher line pressures. Monster Sale  
Price: \$326.69

TH400 Full Manual Valvebody,  
Reverse Pattern  
Valve Body Billet Aluminum TH400  
reverse shift pattern (P-R-N-1-2-3),  
with engine braking Part Number: HUP-

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HP2211EBRX (1) In Stock (more than 10 available)

135 Results Found For "th400 manual valve body"

You must line up the manual valve with the detent lever of your transmission. The OEM manual valve

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## Reverse Manual Valve Body

**Gasket** is used with this valve body kit. The manual valve has an opening that the detent will fit into. The detent lever moves the manual valve when you manually shift the vehicle. You are now ready to install the manual valve body. Install gasket, separator plate, gasket, and BTE manual valve body.

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Turbo 400 Full Manual Valve Body -  
BTE 401100

ATI Performance Products ATI403087  
- ATI Wicked Quick Valve Bodies.

Automatic Transmission Valve Body,  
Full Manual, Billet Aluminum, TH400,  
Reverse Pattern, Each. Part Number:



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ATI-403087. Not Yet Reviewed. Ships Directly From Supplier. Estimated Ship Date: 11/30/2020 (if ordered today)  
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Wish List Compare. Gasket Set for

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Full Manual Valve Body with 1st & 2nd  
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Valve Bodies - TCI® Auto

BILLET TH400 REVERSE MANUAL  
VALVE BODY W/ ENGINE BRAKING.

We have spent a lot of time perfecting the shift timing of our new billet valve bodies. Military Spec. Type 3 Hard Anodized to end bore wear.

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Instantaneous up and down shifts with no downshift tie-ups. Hardened step washers so bolts wont damage valve body and to maintain perfect alignment. Uses stock length valve body bolts.

TH400 REVERSE MANUAL VALVE

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## Reverse Manual Valve Body

### BODY W/ ENGINE BRAKING ...

1. Reverse oil passages blocked, restricted or valve body casting porosity.
2. Spacer plate gaskets leaking.
1. Reverse oil passages blocked, restricted or case casting porosity.
1. Check ball in housing or piston missing.
2. Direct piston outer

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seal damaged or rolled. 3. Direct clutch housing damaged, or porosity.  
1. Reverse oil passages ...

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TH400.GAS06 109J Pan Gasket ...

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Competition Only, Stick Shift Full  
Manual Control.. 64-98 1 TH400.SK02  
Kit Reverse Cushion, Corrects Harsh  
Reverse

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TURBO HYDRAMATIC 400 (3L80,  
M-40) - Automatic Choice

This valve body also eliminates the long stock third gear circuit and incorporates its own that requires less than 2 cubic inches of oil between the manual valve and the new direct clutch apply passage in the case. The



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selection of Reverse range does not require transbrake activation.

SECOND GEAR START TH400  
TRANSBRAKE VALVEBODY | TH400

...

Push up on the valve body, governor tubes and engage the manual valve

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## Reverse Manual Valve Body

with the shifter linkage. Hold the valve body in place using one (1) valve body bolt. Now line up the valve body and install the rest of the valve body bolts "finger tight". STEP 9: Check the detent spring to see that it is in position and rides on the manual linkage.

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INSTRUCTIONS - Summit Racing  
Equipment

HP2211R TH400 Full Manual Reverse  
Pattern Valve Body HP2211R – TH400  
Full Manual Reverse Pattern Valve  
Body Shift Pattern Will Be: P, R, N, 1,  
2, 3 . No Engine Braking In Low Or

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Intermediate. This Valve Body Has  
Been Designed In A Competition  
Application Only, And Is Not Intended  
For Use On The Street.

Th400 Reverse Manual Valve Body  
Gasket Best Version

The TH400 has a over-ride shift that

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## Reverse Manual Valve Body

will shift out of low gear even if you have manually selected low. It was designed to prevent engine damage. You can eliminate this feature by performing the following modifications to the valve body. You must remove the 1-2 shift valve and grind two flats on the land designated by the arrow.

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**Gasket** You must plug the exhaust hole in the valve body also designated.

TH400 rebuild tech - Crankshaft  
Coalition

We offer a TH400 setup for  
Rockcrawler and off-road applications.  
This is similar to our Stage I build but

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uses a HD "K" case 4x4 TH400 core with a reverse pattern manual valve body that retains engine braking. We can upgrade this unit to our other level of builds as necessary for you big power off road guys. Price is \$2500.  
Offroad Stage 2 TH400

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TH400 – Jake's Performance

Access Free Th400 Reverse Manual  
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Monster Sale Price: \$326.69 TH400

Full Manual Valvebody, Reverse  
Pattern BILLET TH400 REVERSE  
MANUAL VALVE BODY W/ ENGINE  
BRAKING. We have spent a lot of time



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perfecting the shift timing of our new  
billet valve bodies. Military Spec. Type  
3 Hard Anodized to end bore wear ...

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Th400 Reverse Manual Valve Body To  
counter this ongoing dilemma,

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Engineers at TCI® have designed a Full Manual Reverse Shift Pattern Valve Body with an engine braking function for GM Turbo 400 transmissions. The innovative TCI® engine braking system not only improves deceleration, it also aides the braking system of the vehicle.

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